

Work Order ID 62933

Wednesday, October 13, 2010 2:53:20 PM

Page 1

Item ID: D3832-3

Accept

Setup Start

Revision ID:

Stop

Item Name: Mesh (Lid)

Start Date: 10/13/2010 Start Qty: 3.00

Cust Item ID:

Required Date: 10/21/2010 Req'd Qty: 3.00

Customer:

Reference:

Approvals:

Process Plan:

Date: 10/10/13

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3832

Rev A

100

0.00



SHEAR

Shear

Memo

0.00

Shear

1- mesh to size as per dwg D3832

SAD
10-10-22

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

SAD
10/10/25

120

0.00



Identify as per dwg & Stock Location: WA

Packaging

Memo

0.00

Packaging

SAD
10-10-25

(3)

(43)

(3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Accept



Setup Start



Revision ID:

Stop



Item Name: Mesh (Lid)

Start Date: 10/13/2010 Start Qty: 3.00



Cust Item ID:

Required Date: 10/21/2010 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/10/26

MF
10-10-25

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Wednesday, October 13, 2010 2:53:24 PM

Page 1

Work Order ID: 62933



Parent Item: D3832-3



Parent Item Name: Mesh (Lid)

Start Date: 10/13/2010

Required Date: 10/21/2010

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	866.0941	11.9367	37.69484			
Expanded Metal Flat SS													

Location

Loc Qty

Loc Code

MAT

866.094133

114809

139.403243

114853

11.80059

115012

395.1315

115067

13.0125

115171

7.3394

115401

80.8095

115665

218.5974

37.6949

SAD 10-10-22

W/O:		WORK ORDER CHANGES					
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SHOP COPY

UNCC

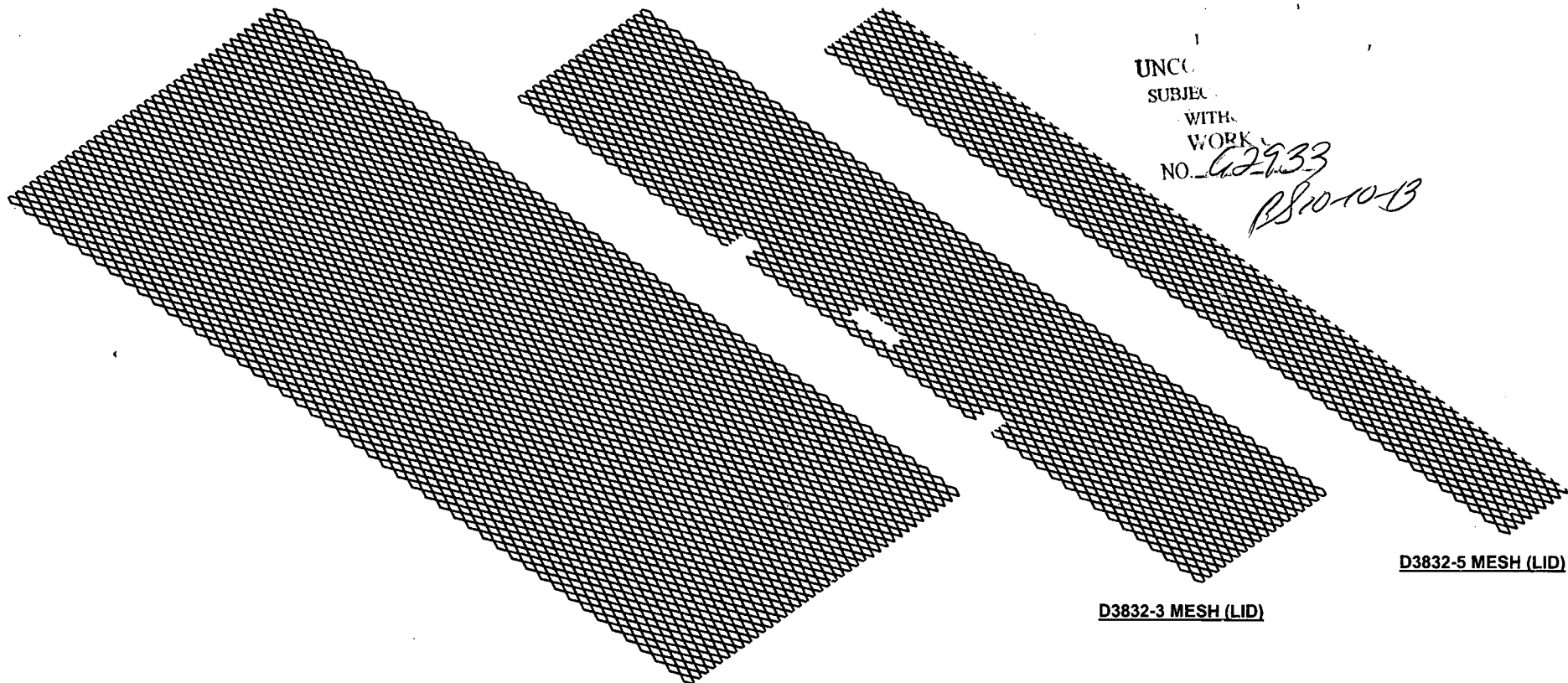
SUBJECT

WITH

WORK

NO. *62933*

BS10-10-B



D3832-1 MESH (BASE)

D3832-3 MESH (LID)

D3832-5 MESH (LID)

RELEASED
06/10/18/W

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

A		NEW ISSUE		MB	08.09.30
REV.		DESCRIPTION		BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN					
CHECKED					
MFG. APPR.					
APPROVED					
DE APPR.		DRAWING NO. D3832 TITLE MESH		REV. A	SHEET 1 OF 3
DATE	08.09.30	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		SCALE	NTS

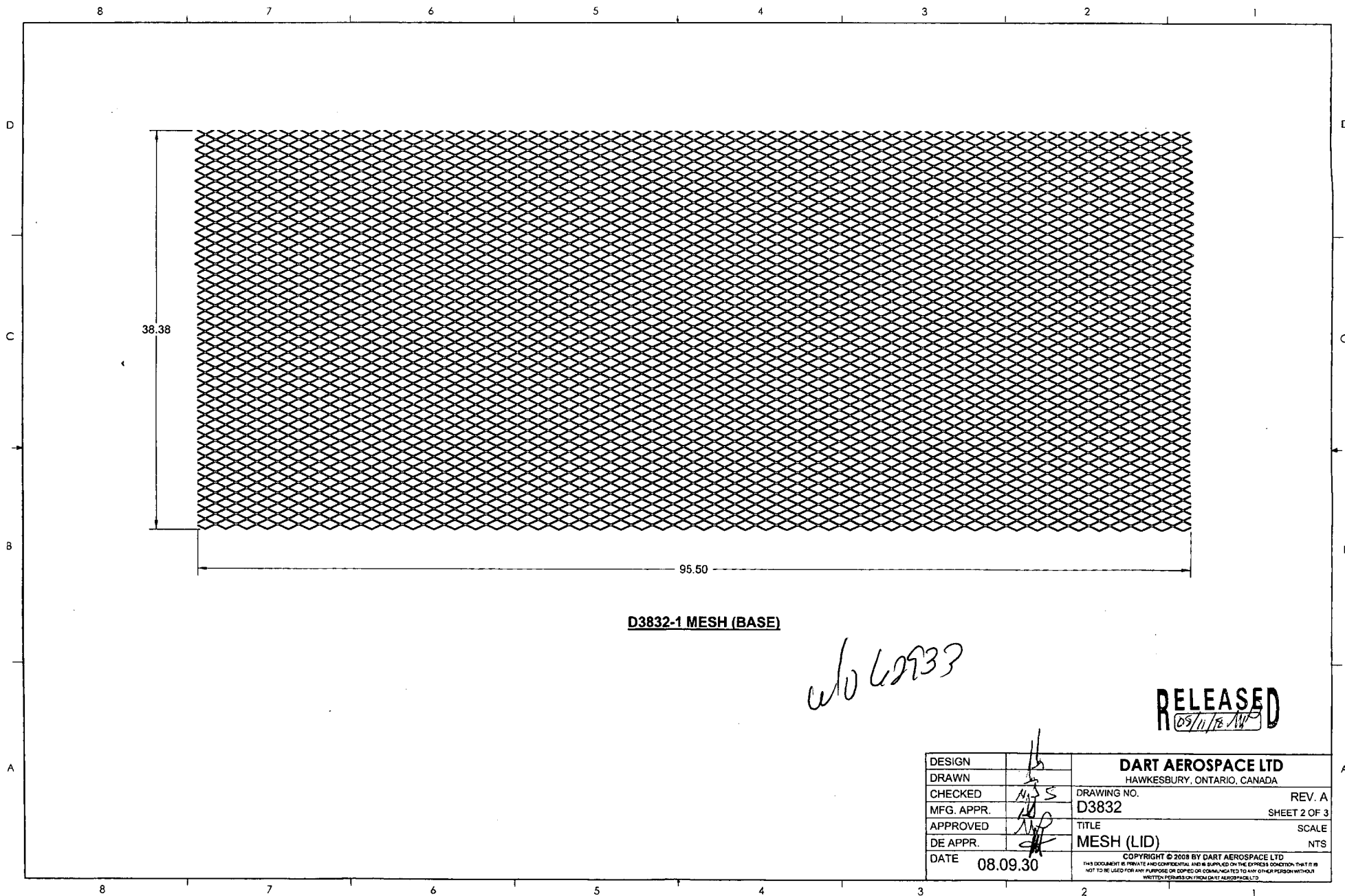
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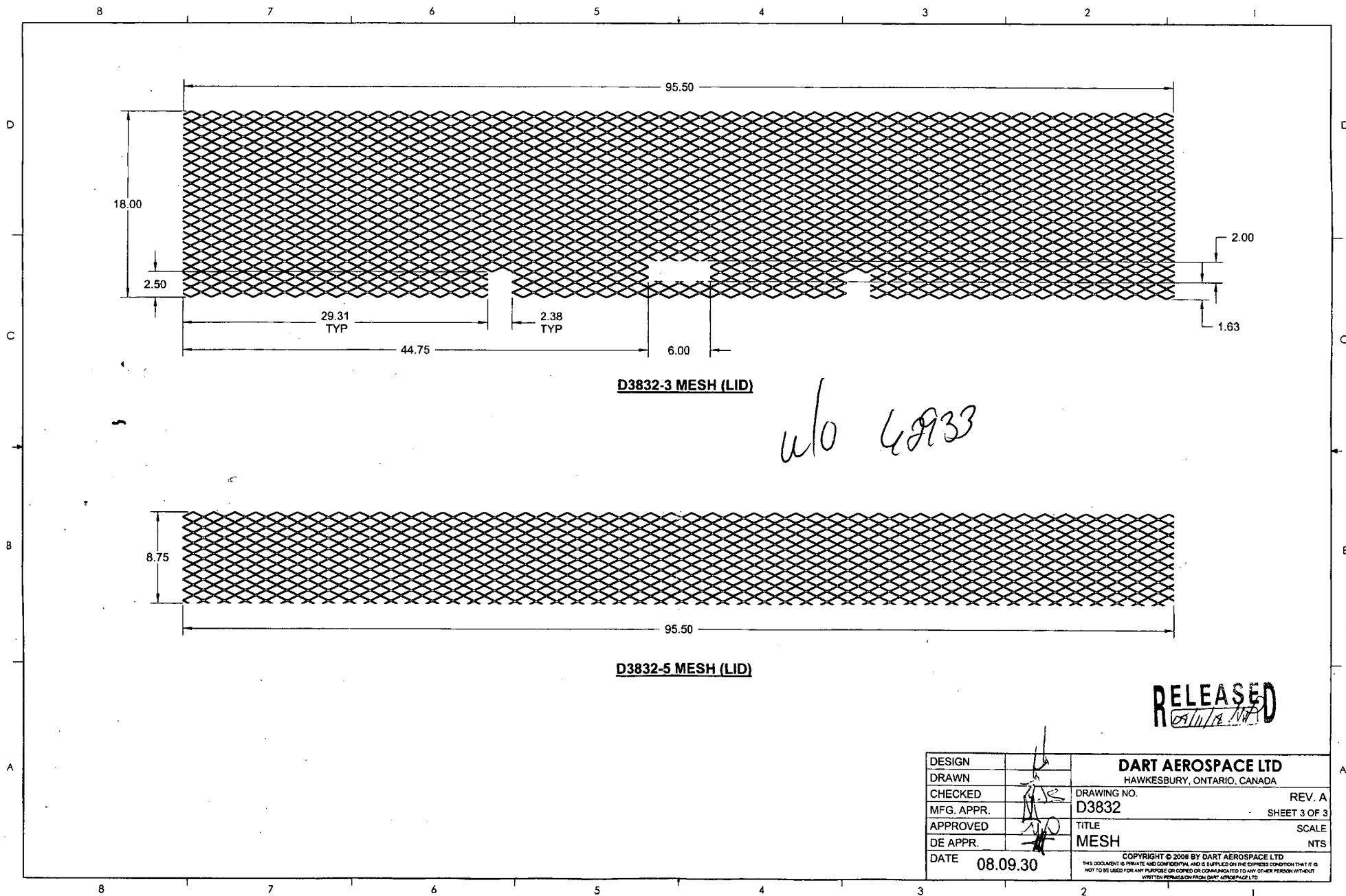
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